

Technical Data Sheet

# Fiberfil PP-68/V2

Polypropylene Copolymer  
LyondellBasell Industries  
Engineering Plastics

General			
Features	• Copolymer	• Flame Retardant	
Forms	• Pellets		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.980	0.978 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	20 g/10 min	20 g/10 min	ASTM D1238
Water Absorption (24 Hr)	0.020 %	0.020 %	ASTM D570
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus (73°F (23°C))	130000 psi	896 MPa	ASTM D638
Tensile Strength (73°F (23°C))	2760 psi	19.0 MPa	ASTM D638
Tensile Elongation (Yield, 73°F (23°C))	25 %	25 %	ASTM D638
Flexural Modulus - Tangent (73°F (23°C))	120000 psi	827 MPa	ASTM D790
Flexural Strength (73°F (23°C))	4600 psi	31.7 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 In (3.18 Mm)	6.0 ft·lb/in	320 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	85 to 90	85 to 90	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 66 Psi (0.45 Mpa), Unannealed	160 °F	71.1 °C	ASTM D648
264 Psi (1.8 Mpa), Unannealed	145 °F	62.8 °C	
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 In (1.5 Mm))	V-2	V-2	UL 94

Technical Data Sheet

# Fiberfil PP-68/V2

Polypropylene Copolymer  
LyondellBasell Industries  
Engineering Plastics



Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	170 °F	77 °C
Drying Time	2.0 hr	2.0 hr
Suggested Max Moisture	0.20 %	0.20 %
Rear Temperature	360 to 390 °F	182 to 199 °C
Middle Temperature	380 to 410 °F	193 to 210 °C
Front Temperature	370 to 400 °F	188 to 204 °C
Nozzle Temperature	360 to 380 °F	182 to 193 °C
Processing (Melt) Temp	380 to 420 °F	193 to 216 °C
Mold Temperature	90 to 160 °F	32 to 71 °C
Injection Rate	Slow-Moderate	Slow-Moderate
Back Pressure	0.00 to 100 psi	0.00 to 0.689 MPa

**Injection Notes**

Screw speed: Slow to Medium

**Notes**

These are typical property values not to be construed as specification limits.